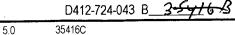
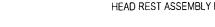
Each

14 94.35

Dart Aerospace Ltd. Tuesday, 10/30/2007 8:54:01 AM Date: Kim Johnston **Process Sheet** : REPLACMENT HEADREST **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 35416 : 10567 Estimate Number Part Number : D412724011 : NA ₽.O. Number 5.0. No. : MM N/A : 10/30/2007 **Drawing Number** This Issue Project Number : N/A Prsht Rev. : SMALL /MED FAB **Drawing Revision** First Issue الم : : 29805 Material Previous Run : 11/8/2007 Qty: 1 Um: Due Date Written By Checked & Approved By : Est Rev: A 704.09.08 New Issue KJ/JLM Comment **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL KS 07.1030 Photocopy bluefile and create labels per PPP D412-724-011 CHG001 PACKAGING RESOURCE #1 2.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit HEAD REST ASSEMBLY CENTER 3.0 35416A Comment: Sub-Component HEAD REST ASSEMBLY CENTER D412-724-041 batch: 354/6A HEAD REST ASSEMBLY LH 35416B Comment: Sub-Component HEAD REST ASSEMBLY LH



HEAD REST ASSEMBLY RH







Page 1

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W/O:		WORK ORDER CHANGES							
DATE	STEP	TEP PROCEDURE CHANGE By		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
						1 1			
						1	1		

Part No:	PAR #:	Fault Category:	NCR: Yes (No) DQA:	Date: Oluli
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC		Corrective Action Section B	B	V:6:4:	A	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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Tuesday, 10/30/2007 8:54:01 AM Date: User: Kim Johnston **Process Sheet** Drawing Name: REPLACMENT HEADREST Customer: CU-DAR001 Dart Helicopters Services Part Number: D412724011 Job Number: 35416 Job Number: Description: Seq. #: Machine Or Operation: INSPECT 100% KITS FOR COMPLETENESS 6.0 QC4 (D-11-13 (1) Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 7.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-724-011 Location: PPP Rev: 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE W 87-11-12 Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHA	WORK ORDER CHANGES							
DATE	STEP			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _				

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		Description of NC		Corrective Action Section B		Varification	A = = = = = = = = = = = = = = = = = = =	Annewal
DATE	TE STEP Description of Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
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AN52510R6 5.0

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

4 AN525-10R6 Screw



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							

Part No:	PAR #:	Fault Category:	_ NCR: Yes No D	QA:	Date: 07/11/13
			QA: N/C Clos	sed:	Date:

NCR:		V	ORK ORDI	ER NON-CONFORMANC	E (NCR)				
		Description of NC		Corrective Action Section B		Verification	Annewal	Ammanual	
DATE	STEP	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector

Date: User:	Tuesday, 10/30/2007 8:54:05 AM Kim Johnston	Process Sheet	
Custor	mer: CU-DAR001 Dart Helicopters Services	Drawing Name: HEAD REST	ASSEMBLY CENTER
" Job Num	ber: 35416A	Part Number: D412724041	
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
6.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
		(fur 11:13 (D)	
7.0	mment: INSPECT 100% KITS FOR COMPLETE PACKAGING 1	PACKAGING RESOURCE #1	
7.0	PACKAGING 1	77,000,007,000,000	
Co	mment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PP	P D412_724_041	
	Location:	-//	~
8.0	PPP Rev: <u>7 \$ 9 / 6</u> QC21	FINAL INSPECTION W/O RELEASE	tX
Со	mment: FINAL INSPECTION/W/O RELEASE		Dalul3
Job Completion			h Helles

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W/O:			WO	RK ORDER CHANGES)				
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	<u> </u>	PAR #:	Fault Cated	Orv:	ICB: Ves N	do DOA		Date:	
			raun oateg	Oiy				_ Date: _ _ Date: _	
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		Description of NC	Corrective Action Se			Verification			A1
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Approval Chief Eng	Approval QC Inspector
								····	

·L Lacelle

From: Sent:

David Crowston [dcrowston@eaglecopters.com]

To:

November 16, 2007 10:30 AM

Linda Lacelle (E-mail)

Subject:

Headrest Kit

Linda,

Aft facing headrest kit P/N D412-724-011, our PO 07-003142.17 was delivered to the hangar still sealed (tape was not removed or cut). Kit contained four headrest pads. Three were bubble wrapped with tubes attached. The R/H offset tube was not attached to it's respective pad.

As I said on the phone I had a tube so I have completed the kit I just wanted you to be aware of the shortage.